

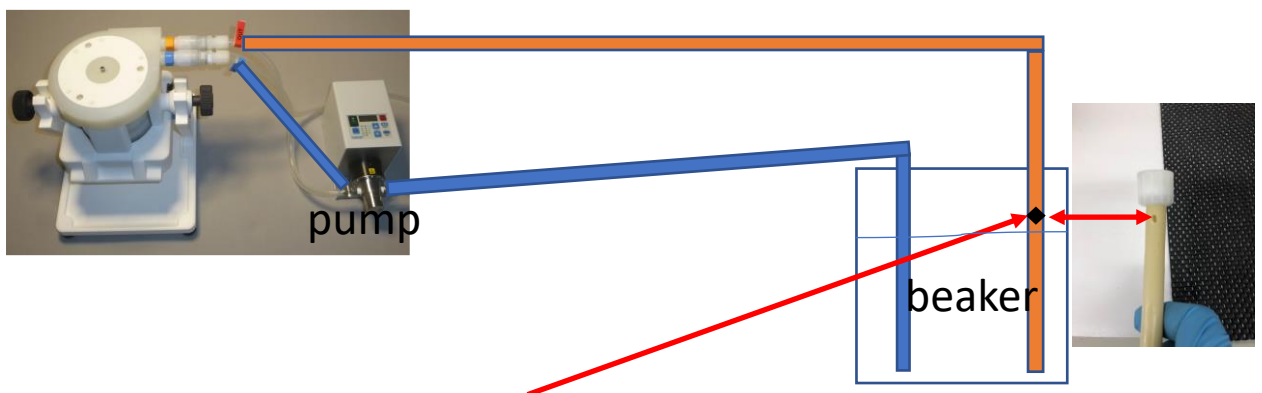
# Operating instruction Silicet Plating Unit

## 1. Set up the unit for electroplating

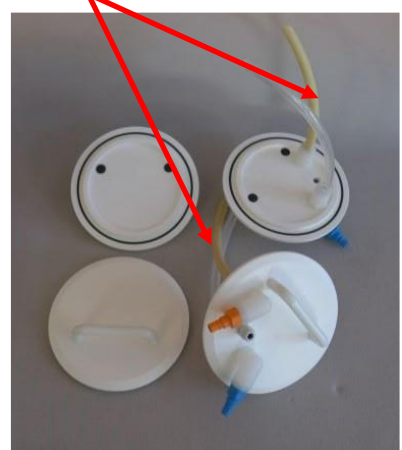
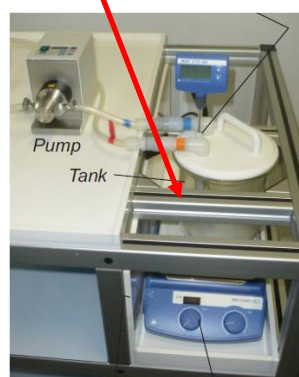
Unpack the package:

- 1 pcs. plating unit
- 1 pcs. wafer holder
- 2 pcs. tubes with quik connection to the unit
- 1 pcs. tube pump to beaker/tank
- 1 pcs. universal tool
- 1 pcs. imbus tool for distance adjustment
- 1 pcs. entclipser

We recommend to test the operation with DI water firstly.



Solution flow



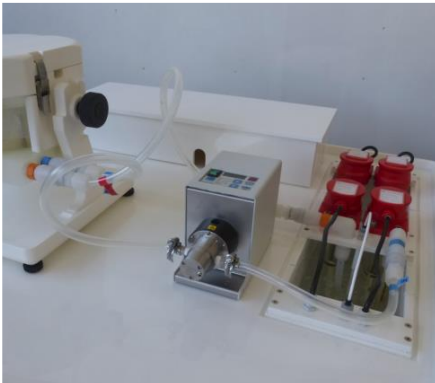
## Operating instruction Silicet Plating Unit

### 2. Electroplating of wafers

Filling of the electrolyte in the beaker or tank

Set up temperature of the plating electrolyte, if required

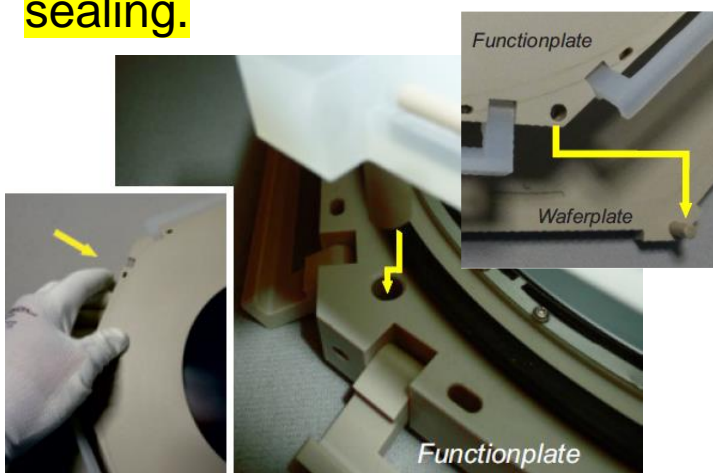
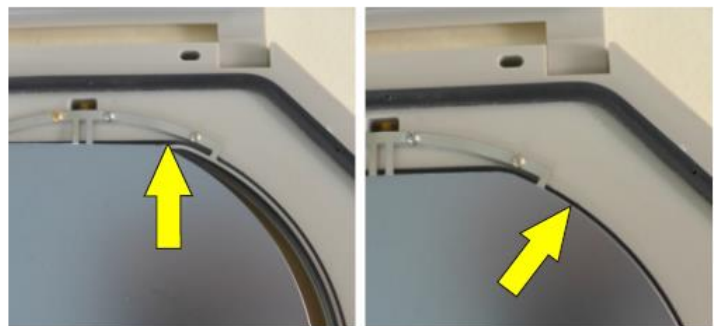
Ensure all couplings and tubing are connected tightly



- a) Prepare the wafer
- dry, after plasma clean
  - wet, after acid dip and DI water rinse

Please ensure the sealing lips are clean before loading the wafer.

Place the wafer on the current ring of the function plate. The wafer position is essential for perfect electrical contact and sealing.



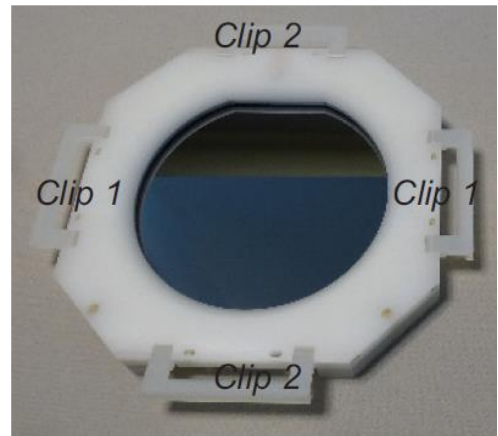
Combine the wafer plate with the function plate by use the position pins to fit in the position holes of the function plate. Press both together.

## Operating instruction Silicet Plating Unit

### 2. Electroplating of wafers

#### a) Prepare the wafer

Close opposite clips until you can hear a click and the clip is tightly closed.



The wafer is ready for processing, either direct to the plating unit or via acid pre dip and DI water rinse.

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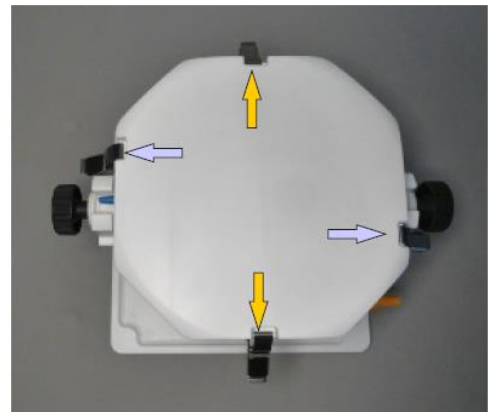
### 2. Electroplating of wafers

b) add the cassette with wafer in the unit

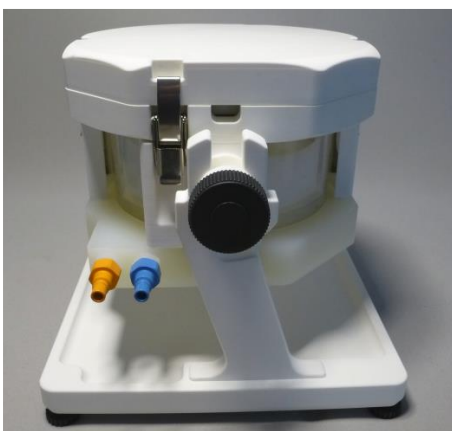
Open the unit cover, if shielding plate required add the shielding plate, afterwards the cassette in unit. **The cassette out of center could cause leaking.**



Close the cover, the position pin's of the cover fit in the unit top



Close the fasteners, opposite at the same time, to prevent tilt of the cassette .



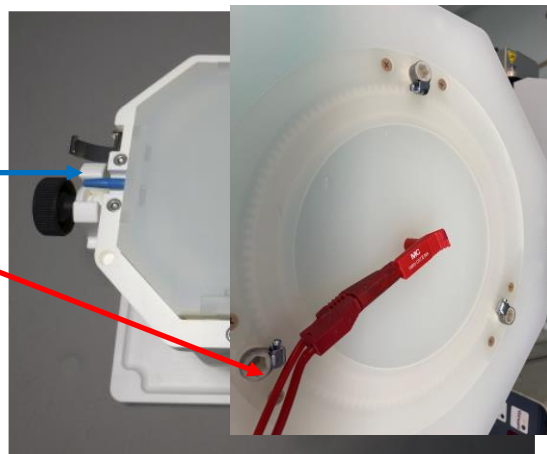
Close or open the fasteners to release the cover in position 0° only.

## Operating instruction Silicet Plating Unit

### 2. Electroplating of wafers

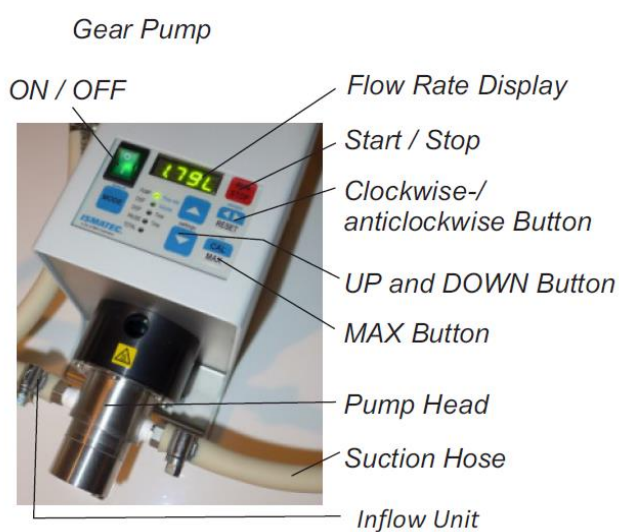
#### c) Start plating

Connect the cathode and anode cable to the rectifier



Change to 120° position,  
In this position the outlet  
is on top and air  
released quickest

Switch on the pump in  
forward mode, may  
increase speed to have  
a fast filling.



Check in the glass  
window if all air is  
released, you can move  
the vessel to check.



## Operating instruction Silicet Plating Unit

### 2. Electroplating of wafers

#### c) Start plating

Switch on the rectifier for electroplating



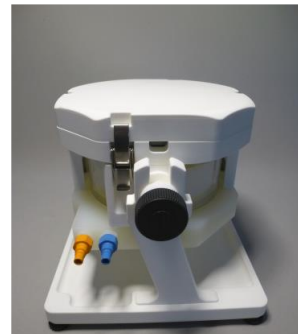
#### Position for plating



120°, standard  
Fill electrolyte



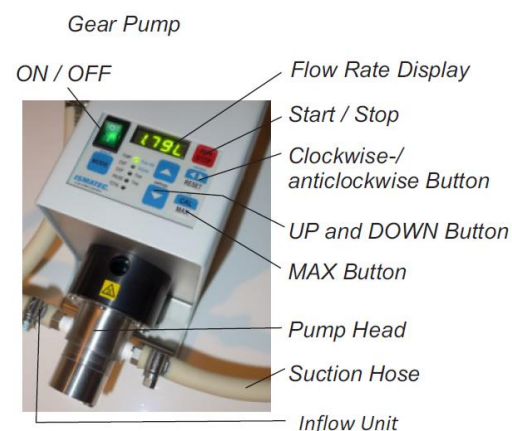
180°, for low  
efficiency plating  
process



0°, load/unload  
Plating with very  
Low current, unfill

#### d) Stop plating

Switch off the rectifier, change to 0° position. Change pump to reverse mode. The inlet is from the orange tube now, the hole in the tube suck air and the unit get empty. It is not necessary to empty the complete unit, if air on the glass tube is visible the cassette with wafer can be removed already. Also the next wafer could start quicker.

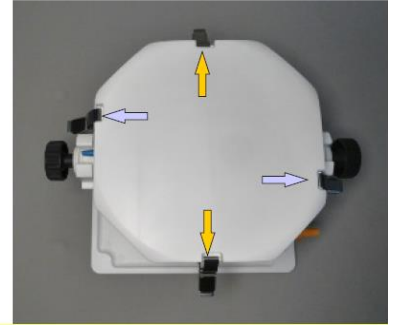


## Operating instruction Silicet Plating Unit

### 2. Electroplating of wafers

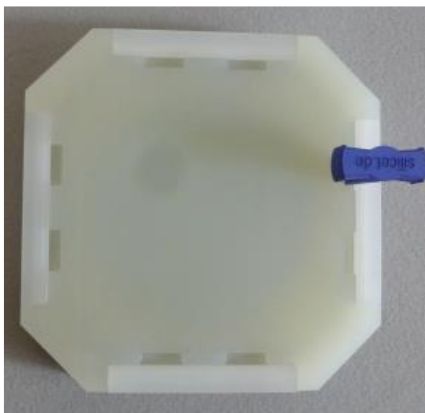
d) remove the cassette with wafer from the unit

Remove the cathode cable,  
open fastener and remove  
the unit cover, remove the  
cassette



Rinse wafer and the front  
of the cassette. The  
wafer and holder could  
be dried already

e) remove the wafer from the cassette

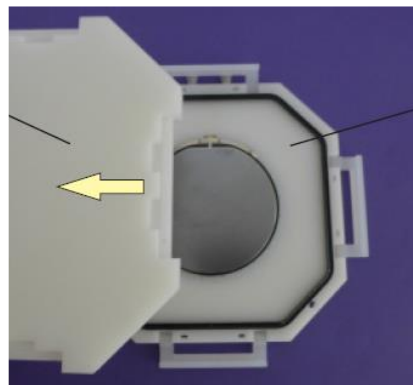
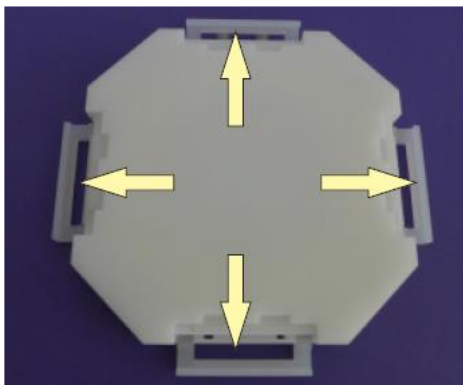
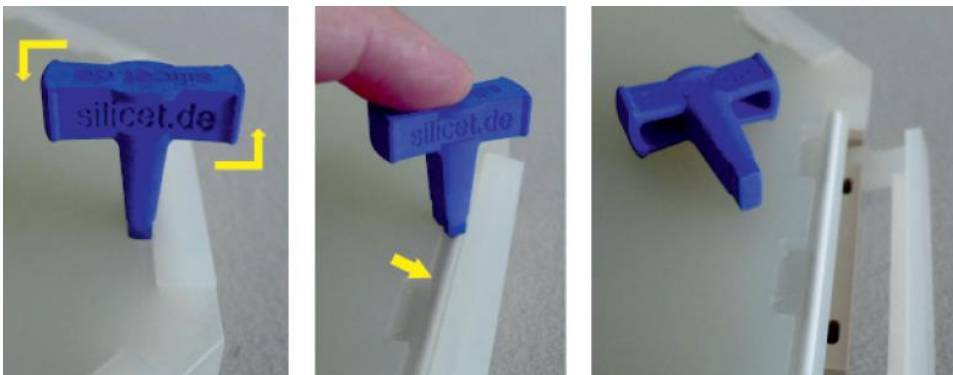


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### 2. Electroplating of wafers

e) remove the wafer from the cassette

Use the Silicet opener to open the clips, like closing use open opposite clips first.



Remove the wafer from the cassette, if there was no drying process after rinse the wafer should be dried now.

